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# **EasyRelease RBN Concentrate**

## **Highly Dilutable Release Coating of Boron Nitride**

EasyRelease RBN Concentrate is a water-based concentrate of Boron Nitride (BN). Highly reducible with water even to 4:1 water-to-concentrate, the resultant diluted paint is nearly neutral pH with minimal settling and easy paintability to provide good non-wetting and release with molten aluminum and its alloys and drosses.

EasyRelease RBN Concentrate is usable on all substrates and with all atmospheres to 1000 C.

## **Key Attributes**

- Reducible with water to 3:1 or 4:1 water-to concentrate ... most dilutable of our coatingss
- Provides non-wetting/non-reaction with molten Aluminum and its alloys/drosses
- Promotes uniform flow
- Use temperature to 1000 C in all atmospheres
- Good release coating on all substrates (ceramics/ graphite/metal): extends refractory lifetime
- Water-based, easy-to-use and cleanup

#### **Ideal Use**

- Economical nonwetting coating
- All liquid metal processing and transport systems
  - Crucibles/molds/ladles/skimmers
  - Launders/runners/spouts/pins
  - Troughs/tubes/boxes/caster tips
  - Ceramic-foam-filters/degassers
  - Dross presses
- Barrier layer between parts

#### **Use Notes**

- 1. Re-suspend if needed. Coating generally is minimal settling as the concentrate or diluted.
- 2. Reducible with water to 3:1 or 4:1 water-to-concentrate (i.e., highly dilutable)
- 3. Clean surfaces to be painted of any oils, dirt, scale, etc.
- 4. Apply a thin layer by brush, dip, or air-spray.
- 5. Allow to thoroughly dry before use



### **Specifications**

Active Ingredient BN
Max Use Temperature Air 1832 F/1000 C
Inert/Vac 2372 F/circa 1300 C

**Fired Composition** 

Major = BN;  $Al_2O_3/Mg-Si-O$ 

Liquid Carrier Water Binder Phase **Proprietary Brookfield Viscosity** Thick paste Specific Gravity 1.15 Color Blue Shelf Life (months) >12 Coverage (ft<sup>2</sup>/gal) >= 400 as diluted Coating pH Near neutral H F R Ratings 1-0-0 Substrate Use ΑII

### Sizes and colors

EasyRelease RBN Concentrate is a blue paint. Standard size: 1 gallon pail

## **Safety Information**

- Consult SDS before use.
- Avoid breathing of spray/vapors.
- For Industrial Use only.

#### CAUTION: DO NOT CONTACT WET COATINGS WITH MOLTEN METAL.

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