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# Water-based Refractory Spackling Putty usable to above 1400 C

SpackleKote Z is a ready-to-use, water-based, Zirconia-loaded putty that can be applied to ceramic substrates with a putty knife, trowel, or spatula to fill or repair. After applying and drying or firing onto ceramic parts, the region can be sanded or scraped.

### **Key Attributes**

- Forms a strong, yet porous ceramic layer
- Sandable/scrapable spackle layer forms after drying or firing
- Good for thin and thick application without cracking
- Usable to >=1400 C
- Water-based, safe, and easy to use and cleanup
- Resists cracking
- Contains no Refractory Ceramic Fiber

#### Ideal Use

- Patching, sealing, repairing, filling of fissures, holes, and pock marks
- Providing a stable refractory surface based on Zirconium Oxide (Calcia-stabilized)

### **Use Notes**

- 1. Remove any surface oil, dust, grease, scale, or other coating.
- 2. Stir until uniform.
- 3. Apply with putty knife, trowel, or spatula to desired thickness.
- 4. Thoroughly dry at room temperature, preferably overnight, before heating to desired use-temperature.

### **Safety Information**

- Consult SDS before use.
- For Industrial Use only.



## Specifications

Active Ingredient

Zirconium Oxide, Yttrium Oxide, Aluminum Oxide

Max Use Temperature with

All Atmospheres >= 1400 C (2552 F) Fired Composition >85%ZrO<sub>2</sub>/Y<sub>2</sub>O<sub>3</sub> Liquid Carrier Water **Binder Phase** Proprietary Specific Gravity 2.1 Viscosity Paste/Putty Color Cream Shelf Life (months) >12 Coating pH Near 8 **HFR** Ratings 1-0-0 Substrate Use Ceramics\*

\*Note: best with ceramics such as Alumina or firebrick.

### Sizes and colors

SpackleKote Z is a cream colored putty.

Standard Sizes: 1 qt. or 8 oz epoxy-lined can

CAUTION: DO NOT CONTACT WET COATINGS WITH MOLTEN METAL.

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