

120 Valley Court Oak Ridge, TN 37830 Ph: 865-482-5717 FAX: 865-482-1281 zypcoatings.com

# Boron Nitride Lubricoat® ALK Boron Nitride Lubricoat-Blue® ALK

## pH-Alkaline Version of Our Best, All-Purpose Coating

BN Lubricoat ALK is a pH-Alkaline/Basic version of our proven "workhorse" release agent for high temperature use. BN Lubricoat ALK is ideal for providing true Teflon®-like non-wetting for all liquid metal transfer system components and is non-reactive and non-stick with metals, glasses, slags, fluxes. Contains NO silicates to provide highest stability. Due to having its pH as Alkaline/Basic, BN Lubricoat ALK is compatible with mild steel as well as with alkali-silicate bonded coatings and ceramics.

### **Key Attributes**

- Totally Non-Wetted by Molten Aluminum, Magnesium, Zinc and Their Drosses
- Acts Like Teflon® to Molten Metal
- Protects Ceramics, Metals and Graphite
- Maintenance is Reduced and Operator Satisfaction Maximized
- · Applied Like House paint
- Safe, Water-Based, No VOC's
- · Dilutable with water
- Alkaline pH (near-neutral) stable with most all ceramics, metals, and coatings

#### **Ideal Use**

- Launders & Runners
- Auto-Pour Ladles
- Troughs & Tubes
- Funnels & Spouts
- Filter Bowls, Boxes
- Caster Tips
- Dross Press Heads
- Braze Stop-Off
- Weld Spatter Release

#### **Use Notes**

- 1. Resuspend if needed. Can dilute with water, with 1:1 as normal.
- 2. Clean surfaces to be painted of any oils dirt, scale, etc.
- 3. Apply one thin layer by brush, dip or spray like ordinary house paint

## **Safety Information**

- · Consult SDS before use.
- Avoid breathing of spray/vapors.
- For Industrial Use only.



## **Specifications**

| Vac                        | BN<br>r 1832 F / 1000 C<br>: 2552 F / 1400 C<br>t 3272 F / 1800 C |
|----------------------------|---|
| Use Atmosphere             | All   |
| Fired Composition          | >75% BN   |
| Liquid Carrier             | Water   |
| Binder Phase               | Al <sub>2</sub> O <sub>2</sub>                                    |
| Active Ingredient Level    | Fully Loaded  |
| Brookfield Viscosity (cps) | 8850 @4/60  |
| Specific Gravity           | 1.2   |
| Color White, except whe    | en specified blue   |
| Shelf Life (months         | >12   |
| Coverage (ft²/gal)         | 100 to 400  |
| Coating pH                 | Near 8  |
| H F R Ratings              | 1-0-0   |
| Substrate Use              | All   |

#### Sizes and colors

Boron Nitride Lubricoat ALK is a white colored paint. Boron Nitride Lubricoat-Blue ALK is a blue colored paint that may offer better visibility.

Standard Size: wide-mouth 1 gallon pail. Also available in 5 gallon pail upon request.

#### CAUTION: DO NOT CONTACT WET COATINGS WITH MOLTEN METAL.

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