BN



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# **Boron Nitride Transition Plate Coating**

BN TPC was specially formulated for coating transition plates used with Wagstaff Billet Casters. The BN TPC is a water-based, near-neutral-pH coating that is pre-diluted to the proper level for applying onto transition plates. BN TPC is color-tinted pink (non-permanent) for visibility while first coating.

## **Key Attributes**

- One-coat system for transition plates
- Ready-to-use: no dilution needed
- Pink tinted as a visual aid in application
- Provides ultra-smooth surface finish
- Apply like ordinary housepaint
- · Safe, water-based
- Easy clean-up with water

### **Ideal Use**

Transition Plates

#### **Use Notes**

- 1. Resuspend if needed.
- 2. Use sponge or brush to apply a thin layer & dry thoroughly.
- 3. Lightly polish/buff with a soft cloth or paper.
- 4. For coating maintenance, cool down < 170 F (<77 C) and brush, spray or sponge/swab a THIN layer onto the transition plate. NOTE: Thin layers avoid flaking & give the best performance.

## **Safety Information**

- Consult SDS before use.
- Avoid breathing of spray/vapors.
- For Industrial Use only.



#### **Specifications**

Active Ingredient

Max Use Temperati	ure Air 1832 F / 1000 C
·	Vac 2552 F / 1400 C
	Inert 3272 F / 1800 C
Use Atmosphere	All
Fired Composition	>85% BN
Liquid Carrier	Water
Binder Phase	Magnesium Silicate
Active Ingredient	Low Loading
<b>Brookfield Viscosity</b>	/ (cps) 230-500 @2/60
Specific Gravity 1	
Color Pink-	tinted (non-permanent)

Shelf Life (months >12
Coverage (ft²/gal) 100 to 400
Coating pH 7-8
H F R Ratings 1-0-0
Substrate Use All

#### Sizes and colors

BN TPC is a pink-tinted, non-permanent, paint; becomes white after first heatup.

Standard Size: wide-mouth 1 gallon pail.

#### CAUTION: DO NOT CONTACT WET COATINGS WITH MOLTEN METAL.

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